



SWM-FA70R

SWM-WSFR7

SL-SWMFR72

SWM-FAR75

SL-RFA75

SWM-FATL7R-BB

WASHING MACHINE USER MANUAL

SINGER® | **SISIL**

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SAFETY INSTRUCTIONS

Please note that the intention of following the precautions for safety is to prevent unpredictable danger and damage caused to the property and read these contents carefully before use.

	This symbol represents [cause attention], and detailed cautions will be displayed inside the graphics. △
	This symbol represents [operation prohibited], and detailed prohibitive items will be displayed inside the graphics. ⊘
	This symbol represents [compulsory execution], and detailed forcible execution items will be displayed inside the graphics.

IMPORTANT SAFETY PRECAUTIONS



WARNING: To reduce the risk of fire, electric shock, or injury to persons when using your appliance, follow basic precautions, including the following:

1. This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities or without experience and knowledge, unless they have been given supervision or instruction concerning the use of the appliance by a person responsible for their safety.
2. Children should be supervised to ensure that they do not play with the appliance.
3. The new hose-sets supplied with the appliance are to be used and old hose-sets should not be re-used.
4. For washing machines having ventilation openings in the base, the installation instructions shall state that the openings must not be obstructed by a carpet.
5. Please make sure that the water used for washing should not exceed 50°C. Plastic parts may be deformed or damaged and an electric shock or a fire may take place.
6. This appliance is intended to be used in households (domestic) only and it is not intended to be use such as:
 - * staff kitchen areas in shops, offices and other working environments
 - * farm houses, restaurant type environments
 - * by clients in hotels, motels and other residential type environments
 - * areas for communal use in blocks of flats or in launderettes
7. The product you have purchased is designed for domestic use only. The use for business purposes qualifies as product misuse, in which case, the product will not be covered by the standard warranty provided by Singer and no responsibility can be attributed to Singer for malfunctions or damages resulting from such misuse.

SAFETY INSTRUCTIONS

WARNING ⚠ There might be serious injury or fatal accident when you violate these instructions

Please do not pull the electric cord when pulling out the plug.

An electric shock or fire may take place.

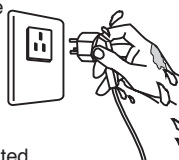


Please do not pull out or insert the plug with wet hands.

An electric shock or fire may take place.

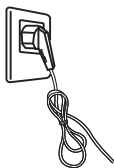


Wet hands are prohibited



Do not bend the power supply cord by force or press it with heavy things.

An electric shock or a fire may take place.



Please do not place on the washer a burning candle, mosquito-repellent, incense, cigarette and other flammable things, as well as an electric stove, air heating fan and other heating sources.

A fire may take place.



Smoke and fire prohibited



Do not put to the wash clothes, which have touched with kerosene, gasoline, benzene, alcohol and other flammable materials.

An explosion or a fire may take place



Prohibited



Do not insert your hand and take out clothes inside the spin barrel before it is fully stopped.

It may hurt your hands

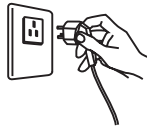


No touching



SAFETY INSTRUCTIONS

This appliance has to be connected to the plug endurance to proper power consumption and correct power source.



There are no user-serviceable parts are inside. Refer any servicing to qualified service personnel. Otherwise, this may cause a mechanical error, electric shock, fire or physical damage.



No dismantling



Do not place or let children (or pets) play on the washer or lay weights on the washer.



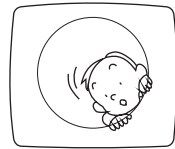
Prohibited



Please do not let children climb on the machine or peer into the rotating spin barrel to avoid accidents.



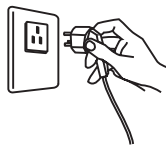
Prohibited



Please pull-out the plug from the socket if the machine is not in use



Pull out the plug



During operation, do not put your hands or any metal materials inside the washer.

You may be hurt by the spinning board beneath the washer.



Prohibited



Stay away from the washer when the water at the bottom is still draining away from the washer.

There might be an electric shock. Please wait until the water drains out completely.



Prohibited



SAFETY INSTRUCTIONS

CAUTION: In order to avoid a hazard due to inadvertent re-setting of the thermal cut-out, this appliance must not be supplied through an external switching device, such as a timer, or connected to a circuit that is regularly switched on and off by the electricity providers.

CAUTION ⚠ There might be a injury or damage when you violate these instruction.

Do not install the machine in an environment with moisture, rain or outdoors to avoid electric shock, catching fire, faults and distortion accidents.



No dampness



Regularly clean the power plug to remove dust and dirt to avoid contact failure.



Do not directly rinse or spray the machine with water when cleaning.

It may make its life span to shorten and an electric shock or fire may take place



No rinsing



If the washer makes a strange noise, emits a smell or smoke, unplug it promptly and call the service agent.

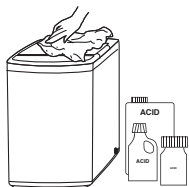
An electric shock or a fire may take place.



Do not use a the strong acid cleaning agent.



Prohibited

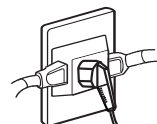


Do not connect several appliances together with an outlet.

A fire may take place due to unusual heat.



Prohibited



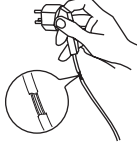
SAFETY INSTRUCTIONS

Do not use a damaged flexible power cord and power plug to avoid electric shock, short circuit and catching fire.

It should be replaced by the manufacturer, service center or an authorized person in order to avoid the risk.



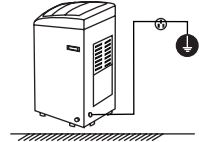
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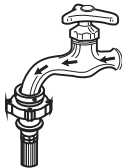
The earth line of the socket should be well connected to avoid electric shock by accidental leakage. (Earthing)



Earthing



Make sure that the water inlet pipe is connected and the tap is open before washing clothes.



Customers are not allowed to change the power line without permission.



Prohibited



Please do not wash down jacket, raincoats, fishing coats and similar clothes in the washer.



Prohibited



Do not press the button with a nail or pin.

An electric shock or a fire may take place.

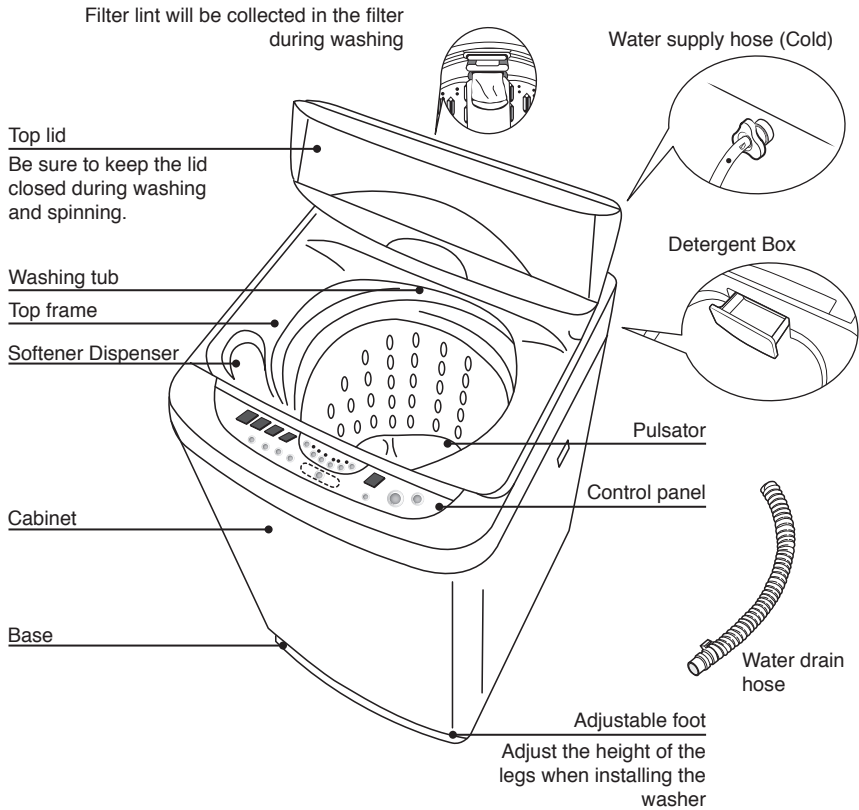


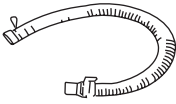
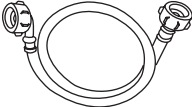
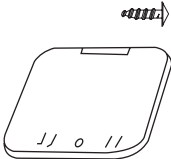
Prohibited



INSTALLATION

PARTS IDENTIFICATION



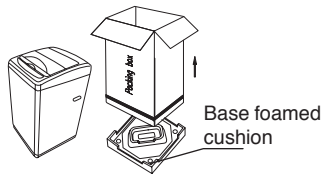
Accessories			
Fixing ring is used for the fixation when installing the drain hose.  Drain hose	 Manual	 Water inlet hose assembly (1)	 Rat guard (1) Self-tapping screws (3)

INSTALLATION

Unpacking the washing machine

Remove package and take out the bottom board of the cabinet on the foam cover.

Open the lid of the washer's door and take out accessories. A trial operation or washing on the foamed cushion is strictly forbidden.



This User's Manual is a common document. Please use this as per your washing machine model.

INSTALLATION ENVIRONMENT

Leave some space

Maintain at least 10 cm between the washer and the wall.

Place the washer on a sturdy flat surface.

If the washer is placed on an uneven or weak surface, noise or vibration occurs.
(Allowable angle is 1°)

Adjust the legs for even placement.

Never install the washer near water.

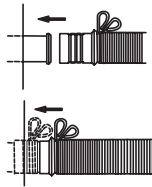
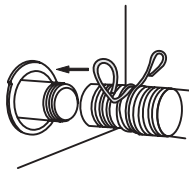
Do not place the washer in steamy rooms or where the washer is directly exposed to rain.
Moisture may destroy the electrical insulation causing an electrical shock hazard.

Avoid direct sunlight or heaters.

As plastic and electrical components are affected by direct heat, never place the washer near furnaces, boilers, etc. Do not place under direct sunlight also.

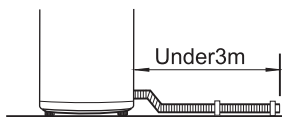
INSTALLATION

Installation of drain hose

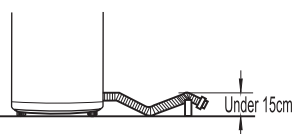


- ❶ Completely sleeve the drain hose over the sewer.
- ❷ Fix and tighten it with a hoop. (As shown in the figure)

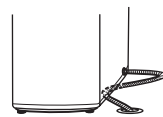
Placement of water drain hose



If the water drain hose needs to be extended, its length should not exceed 3 meters, otherwise it will affect the water discharging time



The placed height of the water drain hose shall not exceed 15 cm.



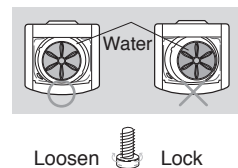
Do not bend the water drain hose and place it under the washer.

LEVELLING

- If the washer is not levelled with the ground, it makes the machine vibrate more and result it being out of order. So, make sure that the washer is levelled properly.

ENSURE THAT THE MACHINE IS PROPERLY LEVELLED BY CHECKING THE POSITION OF THE WASHING TUB.

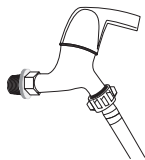
- Open the lid of the machine, pour water into the tub up to the level just below the pulsator, and adjust the legs so that the pulsator is positioned at the center of the water as shown in the figure.
- Place the machine more than 10 cm away from the wall.
- Adjust the legs on feet for levelling.



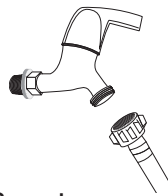
INSTALLATION

INSTALLATION OF THE WATER INLET PIPE

- Fix the water inlet pipe to the tap.
- Tightly screw the other end of the water inlet hose on to the water inlet valve (with rubber seal ring inside).



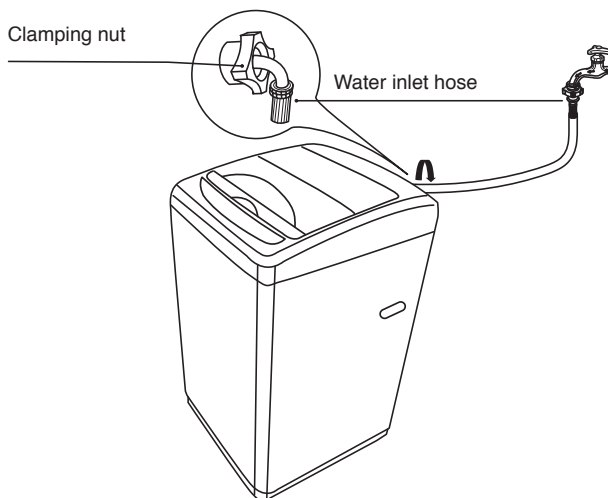
Connect



Separate

Connect: Tightly screw the clamping nut (with straight connector side) on the water inlet hose to the water tap (with thread for garden nozzle). If it is required to feed water, simply open the water tap.

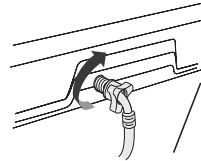
Separate: Close the water tap and tightly unscrew the clamping nut.



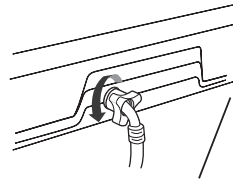
Note: When tightening the clamping nut, evenly apply the force and do not twist the water inlet valve to avoid breaking of water inlet valve joint.

INSTALLATION

Connect the other end of the water supply hose to the inlet water valve at the back of the washer. Screw the hose clockwise all the way in.



Connect the other end of the water supply hose to the inlet water valve at the back of the washer. Unscrew the hose anti-clockwise all the way out.



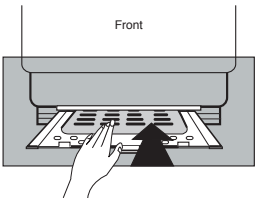
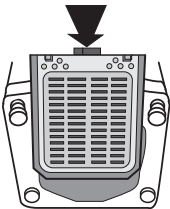
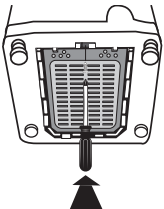
If the water tap is a screw type, assemble a water supply hose that fits to the tap as shown. After completing connection, if water leaks from the hose, then repeat the same steps.



- After completing connection, if water leaks from the hose, then repeat the same steps. Use the most conventional type of faucet for water supply.

ASSEMBLING THE RAT GUARD

Tilt the washer a little and lift up the panel until it clicks as shown in the figure.

		
1. Insert the rat guard to the assembling hole on the front side till it reaches the end.	2. If you have difficulty inserting the panel lift up the washer a little and insert it.	3. Fix the shutter with three screw to the base.

OPERATIONS

1. Adjust the adjustable foot to make the washer stable.

Slightly incline the washer first and loosen the adjustable foot knob. Adjust the adjustable foot so as to ensure the four corners of washer are steadily contacted with the ground. Then tighten the adjustable foot knob and lock it. If the ground is obviously not flat, correction should be made on the ground surface, otherwise the washer barrel will incline and knock the cabinet.

2. Install the water inlet hose.

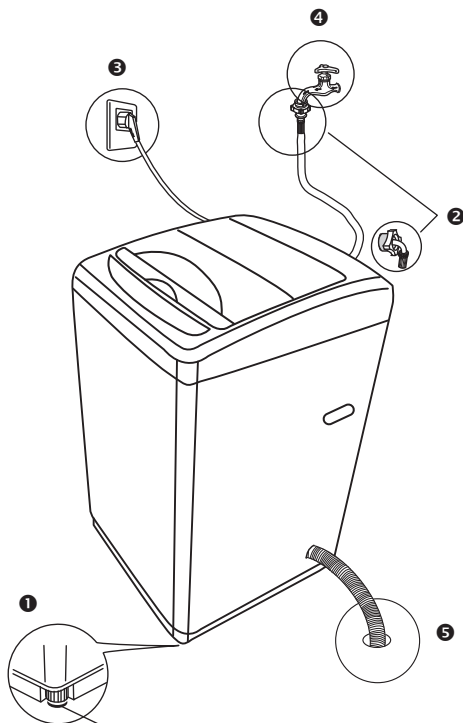
Connect the water inlet hose before washing.

3. Connect with power source.

4. Open water tap.

5. Put the drain hose into the down corner.

6. Put in clothes and suitable amount of washing powder



Adjustable foot (extends when rotating clockwise and shortens when rotating counter-clockwise).

OPERATIONS

Test run

Make sure that you install your washing machine correctly by running the **Rinse+Spin** cycle after the installation is complete.

ADDING DETERGENT

1. Open the detergent box by pulling in the direction of the arrow as shown in the figure and then put the powder detergent in the detergent box.
2. Put in the correct amount of detergent in one-time and evenly so that the detergent may not brim over the box.



About Detergent

- Use an appropriate amount of washing and detergent as bellow table.

Water Level	Water volume (L)	Washing of weight (kg)	Standard dosage of detergent			
			The contracted washing powder		The common washing power	Liquid detergent
			Standard of washing power	Dosage of washing power		
8	About 65	<7.0kg		About 54g	About 87g	About 87ml
7	About 61	<6.5kg		About 50g	About 82g	About 82ml
6	About 56	<6.0kg		About 45g	About 72g	About 72ml
5	About 50	<5.0kg		About 41g	About 67g	About 67ml
4	About 42	<4.0kg		About 34g	About 55g	About 55ml
3	About 35	<3.0kg		About 30g	About 47g	About 47ml
2	About 27	<2.0kg		About 23g	About 36g	About 36ml
1	About 22	<1.0kg		About 19g	About 30g	About 30ml

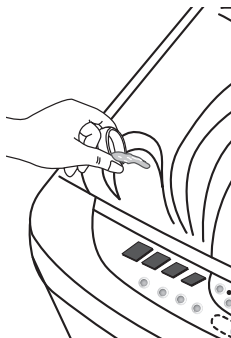
OPERATIONS

CAUTION ⚠

- The use of excess amounts of detergent does not change the washing result. It may cause to damage the garments due to not enough rinsing.
- Bleaching agent may cause damages to garments due to strong alkali.
- Insufficient rinsing may result in the powder detergent remaining on the garment causing a bad odor.
- If excess detergent is used, it doesn't dissolve completely and remains on the garments, hose or spin tub, causing contamination on clothes.

ADDING FABRIC SOFTENER

- Apply fabric softener to the softener dispenser as appropriate. Then, the softener is automatically dispensed in the rinse cycle.
- Do not use detergent, bleach or starch into the softener dispenser.
- Using too much softener may produce unsatisfactory results.
- Do not open the lid during the spin dry cycle and if add softener, its effectiveness will decrease.



OPERATIONS

PREPARATION FOR WASHING

You must follow the instructions given below in order to avoid machine problems or damages to garments.

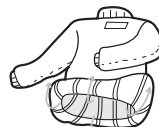
Laundry that is not washable

Clothes those are easily transformable even by soaking in water.

- Even by soaking in water, neckties, brassieres, jackets, suits and coats can be easily transformed like shrinking and discoloring on the garment surfaces because they are mostly made of rayon, polynosic, cuff and their blend fabrics.
- The wrinkle-processed, embossed, or resin processed products are easy to transform even by soaking in water.
- Easily discoloring products made of cotton and wool, wrinkled silk, leather products, leather accessory, leather ornamented clothes and its accessory.
- Waterproof clothes (waterproof clothing, diapers, raincoats, umbrella covers, skiwear, car cover sheets, jackets, fishing coats and sleeping bags, etc) are not allowed to be washed and this may cause the laundry to be ejected or cause the washing machine to vibrate abnormally. This may result in personal injury or damage the washing machine

CARING OF CLOTHES

- Remove all personal belongings from the pockets such as coins, hair pins, screws, wire nails, keys and other hard goods. These cause damages to clothes and to the washing machine.
- If pants zippers are open while washing, the spin tub may be damaged. The zipper should be closed and fixed with a string before washing.
- Metal on the clothing may cause damage to the clothes, rotating pulsator and the tub.
- Turn clothing with buttons and embroidered clothes inside out before washing them.
- Clothing with long strings may become entangled with other clothes and may cause damage to the clothing. Make sure to fix the strings before washing.
- Shake dirt, soil, sand and small particles from clothes. These may rub against delicate garments to cause damages and the washing result may be unsatisfactory.
- Pre-wash for stains and dirt on collars, sleeves, hems, pockets and white clothes. Apply some detergent and apply it lightly with a brush for a better wash.
- Use powdered or liquid detergent. Do not use soap as the tub gets dirty from the dirt on it.
- Curtains, floating garments or blue jeans shall be pressed so as not to float on the water. If they float on the water, press Start/Pause button to stop and press them to soak into the water. Washing with floating clothes may cause damages to the clothes and the washing machine also.



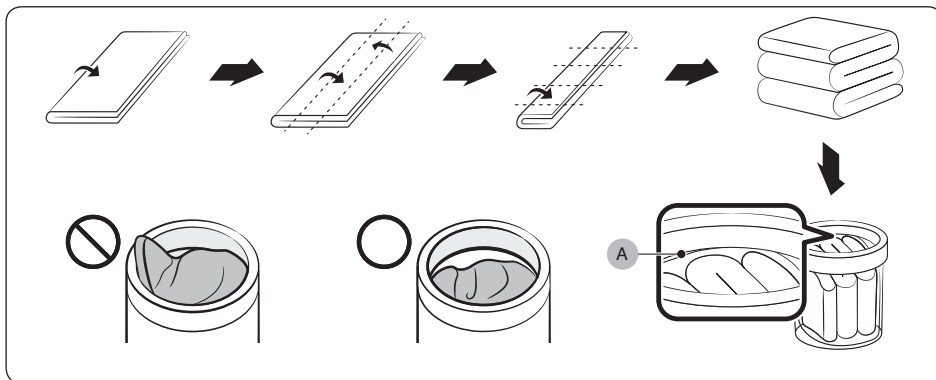
OPERATIONS

CAUTION ⚠ Make sure to soak inflatable items (such as blankets, and cotton-filled or micro-fibre, quilts) in water before you run a cycle.

- Regardless of the size, blankets or quilts are safer and cleaner to wash one item at a time. Two different-sized blankets in the same load may compromise the drying performance due to unbalanced loads.

To input a blanket

Fold the blanket as shown below and then insert into the **plastic ring level (A)** of the tub.



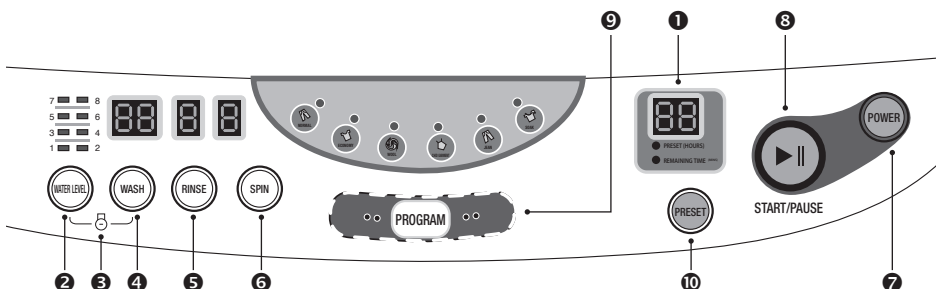
CAUTION ⚠ Make sure the laundry is inserted completely.

- Any exposed part of the laundry may cause damage to the machine or the laundry itself, or it may result in a water leak.
- Make sure the laundry does not exceed the plastic ring level at the tub marked as (A) in the above figure.

OPERATIONS

CONTROL PANEL

For models SWM-FA70R, WM-WSFR7 and SL-SWM-FR72



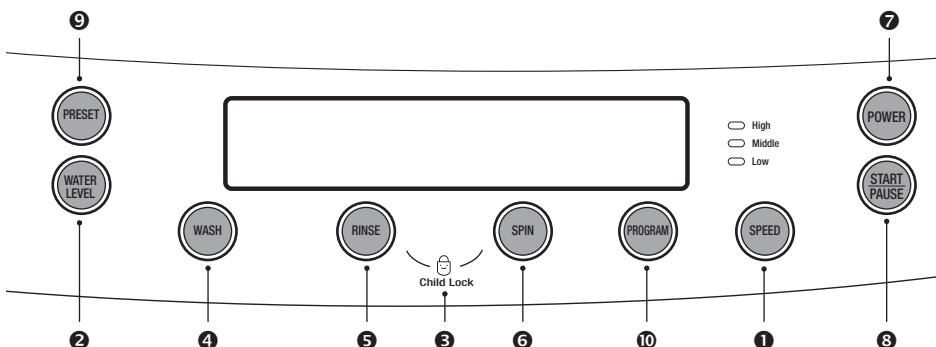
1	Digital graphic display	Displays the remaining time of the programs. Displays the error state if a problem occurs while operation of the washing machine.
2	Water Level	Press the button, you can reset water level according to the quantity of clothes. At each press, the water level indicator light moves in turn.
3	Child Lock	Press the "Water Level" and "Wash "at the same time to lock buttons on control panel. Press the "water level" and "Wash "at the same time again to unlock buttons.
4	Wash	Press the button, you can reset wash time of the current program by yourself, the corresponding wash time and surplus time are shown in the corresponding
5	Rinse	Press the button to select the process of rinse among 1-2-3-0 times.
6	Spin	Press the button and you can reset the spin time of current program by yourself. The corresponding spin time and surplus time are shown in the corresponding indicator
7	Power	When the power socket is plugged in, press the Power button. The washer enters the working state and automatically sets up for standard program. In the course of working, press the button to end the current program and the washer enters the stopping state.
8	Start/Pause	After program selection, press the button to start. The flashing indicator light means that the washer is working at the current state. Press the button to pause in the course of operation, and the program continues at another press till the program is finished.

OPERATIONS

9	Program	Select full program of “Normal”, “Economy”, “Wool”, “Child’s clothes”, “Jean” and “Soak”. At each press, the indicator lights move in turn in the set up program. The preset time for wash and spin, rinse times and expected total times are shown in the indicator.	
10	Preset	Press the button to set up the preset time. At each press of the button, the preset time adds an hour in the indicator	
11	Cycle	Fuzzy	Rotate the pulsator three turns to left and right automatically before water enter to washing tub.
		Normal	Powerful in washing and widely applicable for more dirty cloths.
		Economy	Wash for frequently used towels or less dirty laundry, due to washing time is short. It is suitable for light or less stained laundry.
		Wool	The washing ability is weaker. Finally hydrates with low speed to avoid the clothes getting shrunked.
		Child’s garment	The wash time is short, rinses many times and the water level of rinse is high. Thoroughly washes away the child garment, prevents the remaining detergent from hurting the skin of the child.
		Jeans	Powerful in washing, applicable for seriously stained clothes such as dirty union suit, jeans and etc. This is applicable for washing blankets, wool towels, slip-covers and other items.
		Soak	Normal program of water flow and dynamic soak, applicable for the dirtier clothes

OPERATIONS

For model SWM-FATL7R-BB



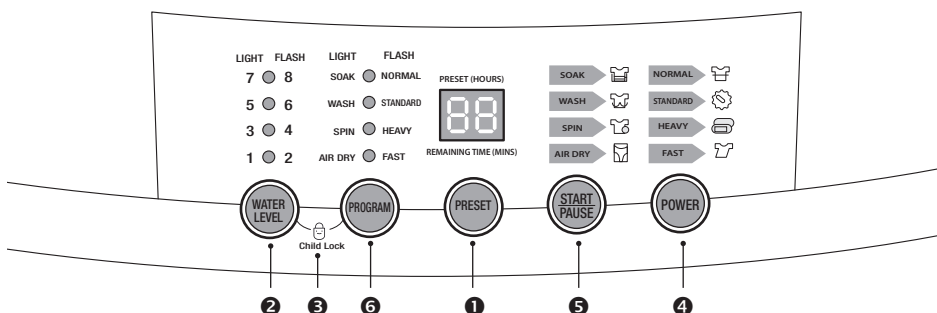
1	Speed	Used to adjust the variable speed laundry flow. NO Speed ► Low Speed ► MID Speed ► HIGH Speed
2	Water level	Press the button, you can re-set the water level according to the quantity of clothes. At each press, the water level indicator light moves in turn.
3	Child Lock	Press the "Water level" and "Program" at the same time to lock buttons on the control panel. Press the "Water level" and "Program" at the same time again to unlock buttons.
4	Wash	Press the button, you can re-set the wash time of the current program by yourself. The corresponding wash time and the surplus time are shown in the corresponding indicator.
5	Rinse	Press the button to select the process of rinse among 2-3-4-1-0.
6	Spin	Press the button, you can re-set spin time of current program by yourself. The corresponding spin time and the surplus time are shown in the corresponding indicator.
7	Power	The power socket is plugged in. Press the button, the washer enters to the working state and automatically sets up for the standard program. In the course of working, press the button to end the current program, then the washer enters to the stopping state. When program is finished or no program is selected within 10 minutes after power on, the washer power off automatically.
8	Start/Pause	After program selection, press the button to start. The flashing indicator light means that the washer is working at the current state. Press the button to pause in the course of operation, and the program continues at another press till the program is finished.

OPERATIONS

9	Preset	Press the button to set up the preset time. (2-24 hours) Each press of the button; the preset time add an hour in indicator. If you need to cancel pre-set, press the Power button.	
10	Program	Select the full program of “Soak”, “Wash”, “Spin”, “Air dry”, “Normal”, “Standard”, “Heavy”, and “Fast”. At each press, the indicator lights move in turn to set up the program. The pre-set time for wash and spin, rinse times and expected total times are shown in the indicator.	
11	Cycle	Normal	Powerful in washing and widely applicable for more dirty cloths.
		Heavy	The washing ability is weaker and it finally dehydrates with low speed to avoid the clothes being shrunked.
		Mini	The water time is short, rinses many times, the water level of rinse is high, thoroughly washes away the child garment and prevents the remaining detergent from hurting the skin of the child.
		Soak	Normal program of water flow and dynamic soak, applicable for the dirtier clothes.

OPERATIONS

For models SMW-FAR75 and SL-RFA75



1	Preset	Press the button to set up the preset time. (2-24 hours) Each press of the button; the preset time add an hour in indicator. If you need to cancel pre-set, press the Power button.
2	Water Level	Press the button and you can re-set the water level according to the quantity of clothes. At each press, the water level indicator light moves in turn. When 1,3,5,7 levels reselected the light is always on. When 2,4,6,8 levels are selected the light is flash.
3	Child Lock	Press the "Water level" and "Program" at the same time to lock buttons on the control panel. Press the "Water level" and "Program" at the same time again to unlock buttons.
4	Power	The power socket is plugged in. Press the button, the washer enters to the working state and automatically sets up for the standard program. In the course of working, press the button to end the current program, the washer enters to the stopping state. When program is finished or no program is selected within 10 minutes after power on, the washer power off automatically.
5	Start/Pause	After program selection, press the button to start. The flashing indicator light means that the washer is working and indicates the current state. Press the button to pause in the course of operation, and the program continues at another press till the program is finished.
6	Program	Select full program of "Soak", "Wash", "Spin", "Air dry", "Normal", "Standard", "Heavy", and "Fast". At each press, the indicator lights move in turn to set up the program. The preset time for wash and spin, rinse times and expected total times are shown in indicator.

OPERATIONS

7 Cycle	Normal	Powerful in washing and widely applicable for more dirty cloths.
	Standard	The wash time is short and suitable if the stains on the clothes are light.
	Heavy	The washing ability is weaker and finally dehydrates with low speed to avoid the clothes getting shrunked.
	Fast	The wash time is short, rinses many times, the water level of rinse is high. Thoroughly washes away the children's garments, prevents remaining detergent from hurting the skin of the child.
	Soak	Normal program of water flow and dynamic soak, applicable for the dirtier clothes.

OPERATIONS

FULLY AUTOMATIC OPERATIONS

HOW TO WASH AUTOMATICALLY

Before you start washing, check the following;

- Connect the water supply hose to the water tap. Leave the tap open. Plug the power cord in. Make sure to lay down the drain hose.

WASHING FOR THE FIRST TIME

Before washing clothes for the first time, you must run a complete cycle without clothes. To do this:

1. Press the **Power** button.
2. Open the detergent drawer and insert a little detergent.
3. Select relevant program.
4. Turn on the water supply to the washing machine.
5. Press the **Start/Pause** button.

SPECIAL NOTES!

Automatic Weight Balancing Function

- After the power is on, a program is selected and the **Start /Pause** button is pressed. Then, the pulsator starts to rotate without water for three cycles. This action balances the weight of the clothes in the washing basket and this is not a machine defect. After this balancing process, water is supplied automatically.

Detergent and Softener

- During the water inflow, it is possible to open the detergent box and add detergent. However, it is better to press the **Start/Pause** button to stop the water supply and add detergent. Close the lid and press the **Start/Pause** button again. This method is much more convenient.
- The fabric softener is required to be inserted manually into the softener dispenser after the first wash cycle and it is automatically dispensed throughout the wash cycle.
- Use the correct detergent for the fabrics that you are washing

Put the laundry into the washer.

- Be careful not to overload with the laundry.
- If the lid is open while spinning, the washing machine is stopped automatically for safety (It does not stop during the washing cycle). It displays an error message, if the lid is not closed properly after opening.
- It is possible to control the washing time, rinsing cycle, and spinning time at every program during the washing.

OPERATIONS

CHILD LOCK

This function is to protect children in case they operate the washer unknowingly.

1. Press the Power button.
2. To activate the Child Lock function, press and hold both the following buttons (refer your model below) simultaneously for 3 seconds (If the Child Lock function is activated, the Child Lock icon blinks.)
 - Wash and water level button (For models **SWMFA70R**, **SWM-WSFR7**, **SL-SWMFR72**)
 - Water level and program buttons (For models **SWM-FAR75**, **SL-RFA75**)
 - Rinse and Spin buttons (For models **SWM-FATL7R-BB**)
3. Operations after activating the Child Lock function.
 - Even if the Child Lock function is activated, every button works until the door opens.
 - When you open the door once the Child Lock is being activated, the alarm sounds and an error message appears. (Displayed error message “CL”, “dE”). All the buttons will not operate when buttons are pressed.
 - To add laundry after activating the Child Lock function, you must deactivate the Child Lock function by pressing the same buttons.
4. To deactivate the Child Lock function, press and hold both buttons according to the above models simultaneously for 3 seconds again. (If the Child Lock function is deactivated, the Child Lock icon is turned off.)
5. To clear “CL” display, after draining is complete, close the door of the washing, turn the power off and then on.
 - This function is for preventing injury and malfunction of the product because of inappropriate operations or actions by children.

CAUTION

- To add laundry after activating the Child Lock function, you must deactivate the Child Lock.
- Even if the power is turned off and then on when the Child Lock is activated, the Child Lock remains activated.
- The Child Lock function cannot be deactivated when CL is displayed. (However, the Child Lock function can be deactivated when the dE error is displayed.)
- When operating the Child Lock function, all buttons including the power button cannot be operated.

OPERATIONS

QUICK START

Program selection

1. Press the **POWER** button.
2. Select relevant program
3. The proper water level and other attached functions.
4. Press the **Start/Pause** key.

The wash stops

- When the wash stops, the buzzer will buzz continuously 6 times and then the power will be automatically cut off.
- Turn off the water tap.
- Although the power can be cut off automatically, the power plug must be pulled out for safety.

The main wash

NORMAL program

[Normal] wash program is the easiest, most convenient and most common washing program. When the user presses the power switch and then press [Start/Pause] button, the normal washing program will start to work.

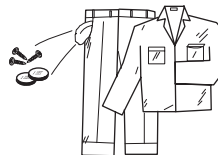
Steps in details

1. Press the power switch.
2. According to the washing amount, choose the proper water level (if not selected, water level 6 will select automatically).
3. Press Start / Pause button

NOTE



Before washing, please take out coins, hair pins, screws, keys and other hard goods, and close the zip fastener to prevent clothes and barrel from damage.



OPERATIONS

FULLY AUTOMATIC PROGRAM

Contents Program	Wash Time (minutes)	Spin Time (minutes)	Rinsing Times	Complete Time (minutes)
Normal	12	4'30"	2	40
Economy	6	5	1	24
Wool	6	5'30"	1	23
Child's Clothes	6	4'30"	3	44
Jean	12	4'30"	2	40
Soak	20(soak) + 12(Wash)	4'30"	2	30

NOTE: The time required will also vary with the water pressures of the in-take pipe, different clothes textures and different water drain conditions.

OPERATIONS

SPECIAL FEATURES

DELAY TIME PROGRAM

Preset time means the beginning time of washing.

1. Switch on the power, press "Power" button.
2. Open the tap and lay down the drain hose.
3. Put in the washing and detergent.
4. Select the proper water level according to the quantity of clothes.
5. Select the functions and programs.
6. Press the "Preset" button to select the beginning time of washing.
7. Press the "Start/Pause" button and close the lid.

Confirmation of the preset and inspection

After the preset is started, the corresponding light will be turned on, and other lights are turned off. After the preset is started, press the surplus preset time, loosen the button and the program will automatically come back to the preset status.

Cancel the preset, or alternate the preset time

Before the program is started, the preset indicator lights, the preset time is selected from 1 to 24 hours. After the preset time is set over 24 hours, the preset indicator is turned off and the function will be cancelled. Press the power switch to end the program, and to cancel the preset function at the same time. To change the preset time, please press "Start/Pause", and then press the "Preset" button to re-preset.

Note: The degree of incoming water pressure may affect the ending time of washing. By pressing the "Preset" button continuously, you may inspect the program set.

Function of automatic power shut off

1. If the machine does not start to work within 10 minutes after power on, it will power off automatically.
2. After the end of operation and the buzzer sounding 6 times, it will power off automatically.

Automatic power shut off function to adjust for imbalance

1. If the laundry is placed unevenly before spinning, it is likely to cause vibration during spinning. The washing machine has a function for adjusting imbalance. When working, the washing machine always inspects the operation state automatically. If the spinning vibration is too great, the washing machine automatically starts the adjusting program to balance.
2. When the machine adjusts imbalance, the rinse light will flash, and the machine will start to inject water to the set water level. The machine adjusts imbalance automatically for about 1 minute, then drains water and returns to the original spinning state. The washing machine can adjust the imbalance twice. The alarm will be on, if the imbalance cannot be adjusted.

OPERATIONS

MANUAL FUNCTIONS

MANUAL PROGRAM (INSTRUCTION FOR THE SINGLE WASH PROCEDURE)

Possible to select the function for each program. Example for a simple washing program of clothes with little dirt.

Power ➔ Select the little dirt program ➔ Wash ➔ Start/Pause

WASH ONLY 	Press the Power button. Press the Wash button. Press the Start/Pause button. Washing goes on for 1 time. When the Wash button is pressed during washing, the wash time can be changed to between 6 and 30 minutes in duration.
RINSE ONLY 	Press the Rinse button. Press the Start/Pause button. Rinsing goes on for 1 time. When the Rinse button is pressed, the rinse times can be changed to between 1 to 5 times in duration.
SPIN ONLY 	Press the Spin button. Press the Start/Pause button. Spin drying goes on for 4 minutes. When the Spin button is pressed, the spin time can be changed to from 1 to 9 minutes.
WASH AND RINSE 	Press the Wash and Rinse button. Press the Start/Pause button once. Detects the amount of laundry, and determines wash and rinse time period automatically. (Option) When the Wash and Rinse button is pressed, wash time period is determined between 6 to 30 minutes, and rinse time is determined between 1 and 5 times.
RINSE AND SPIN 	Press the Rinse and Spin button. Press the Start/Pause button once. Rinsing and spin drying follows. When the Rinse and Spin button is pressed, the number of rinse times is determined between 1 and 5, and spin time period for drying is determined between 1 to 9 minutes.
WASH, RINSE AND SPIN 	Press the Wash, Rinse and Spin button. Press the Start/Pause button once. Wash, Rinse and Spin is performed.

OPERATIONS

- The user may freely select any single procedure, or any combination of procedures among Wash, Rinse and Spin according to the requirement. It is only required to turn off any one or two of these three indicators that are not needed for the user and keep the indicator that shows the process needed by the user.
- Single wash - after switching on the power, turn off the two indicators Rinse and Spin, by pressing these two keys. The operation for single rinse and single spin is similar.
- Single wash-spin - after switching on the power, turn off Rinse indicator by pressing that key. The operation for single rinse-spin and single wash-rinse is similar.

NOTE

- Close the top lid when the machine is running. Otherwise it will automatically stop working during the spinning process and send out abnormal warning.
- The washer will not work when the filled water does not reach the set water level
- The selection of rinse water level: the level is equal to wash water level.
- Press "Rinse Level" button. The indicator light which stand for rinse level will flicker. The user can select the rinse water level according to needs. Rinse level exceeds that wash level all the time. When you press this button, it shows the wash level. The rinse level is shown only when the rinse is taking place.
- After pressing "Power", if the "Start / Pause" button is not pressed, the power will be automatically cut off after 10 minutes.

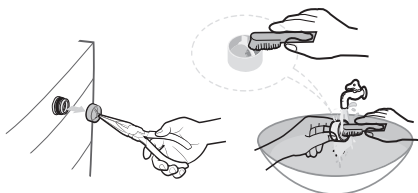
MAINTENANCE

CLEANING

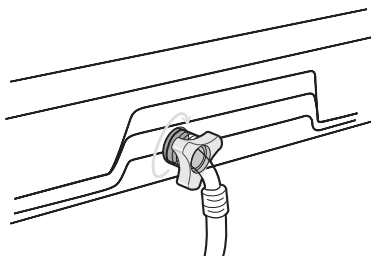
Please keep the washer clean and perform correct maintenance to prolong the service life of the washer.
Make sure to pull out the power plug before the cleaning and maintenance.

WATER SUPPLY CONNECTOR FILTER

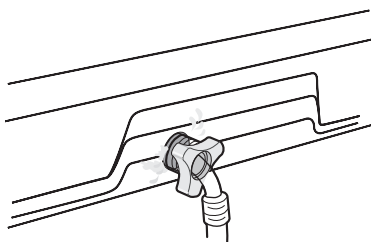
Unscrew and remove the water inlet hose joint from the washer and clean the filtering screen of inlet valve with brush.



Pull out the filter and wash well.



Pull in the filter and connect the hose to the inlet water valve tightly.



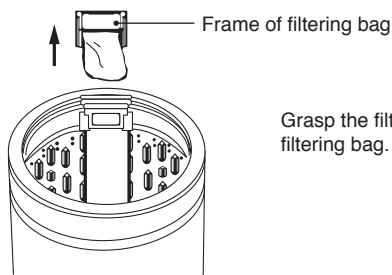
Check if there is a leakage.
Make sure to tighten up the connector.

MAINTENANCE

CLEANING THE LINT FILTER

Cleaning of filtering bag

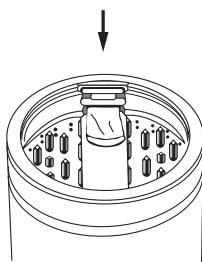
The special circulation water flow is designed for this washer; thus, the flock powder and flock residues will be automatically collected into the filtering bag. After application, the user should regularly clean the filtering bag to remove the flock powder and flock residues. Detailed operation methods are given below.



Grasp the filtering bag frame and pull it upwards to dismantle the filtering bag.



Pull out the filtering bag inside out and clean it with water.



Insert the filtering bag frame into the slot and then push it downwards.

CLEANING THE DETERGENT COMPARTMENT

1. Separate the detergent compartment from the washer.
2. Separate and clean the Rinse-Cap from the detergent compartment.
3. Assemble the Rinse-Cap and insert the detergent compartment into the washer.

TROUBLESHOOTING

MALFUNCTION DISPLAY AND SOLUTIONS

If the washer does not work normally or appear abnormal or the alarm buzzes, please check and correct as follow. If the washer still malfunctions, please contact the service agent or the Singer shop. The customer should not dismantle the machine without permission.

For models SWM-FA70R, WM-WSFR7 and SL-SWM-FR72

Fault	Cause of fault	Error Message	Alarm of the buzzing sound	Stopping alarm for Solutions
Alarm for water inlet	Water injection for about 16 minutes. But do not reach preset water level	"E1" flares	The buzzer goes on buzzing for 6 second. If the fault is not solved, it buzzes again for 6 seconds in every 8 minutes	Open the lid to deal with faults, then close the lid to stop the alarm
Alarm for opening lid	Opening the lid after starting the delay time. Opening the lid when the washer is spinning. Opening the lid when entering into the child lock state.	"E2" flares		
Imbalance alarm	Imbalance checked for the third time	"E3" flares		
Drain alarm	After draining for 4 minutes, does not finish draining	"E4" flares		

For model SWM-FATL7R-BB

Fault	Cause of the Fault	Error Message	Alarm of the buzzing sound	Stopping alarm for Solutions
Alarm for Memory	Memory circuit failure	E0	Buzzer 10 seconds	Shut off the power supply
Alarm for Water Inlet	Water or fill water for more than 20 mins	E1		Open the lid and close it
Alarm for Drain water	Drain water for more than 5 mins	E2		Open the lid and close it
Alarm for Opening lid	When drain water user open the lid.	E3		Close the lid
Alarm for Spinning	Drain water hit bucket 3 times	E4		Open the lid and close it
Make an attempt to open	Opening the lid when running the PRESET program	E3		Close the lid
Alarm for Child lock Opening	Opening the lid When child lock running	E7		Close the lid
Alarm for Water level sensor	The water level sensor is loose	E6		Turn off power or restore sensor

TROUBLESHOOTING

For models SWM-FAR75 , SL-RFA75

Fault	Cause of the Fault	Error Message	Alarm of the buzzing sound	Stopping alarm and Solutions
Alarm for Preset	Open the Cover	E0	Buzzer 10 seconds (except overflow of water)	Close the lid cover
Alarm for Drain	Drain over 5 minutes	E1		Open the lid cover then close
Alarm for Opening lid	The program starts the cover (the dehydration process is 300 milliseconds, the rest is 600 ms).	E2		Close the lid cover and press the " START/ PAUSE " Key
Alarm for Spinning	Hit tub 3 times	E3		Open the lid cover then closed
Alarm for water Inlet	Inlet water over 50 min	E4		Open the lid cover, then close
Alarm for Water protection	Water level over Max lever	E6		Drain the water until it reaches the max water level
Alarm for Water level sensor	The water level sensor is loose	F1		Artificial power failure or water level sensor to be repaired

TROUBLESHOOTING

TROUBLESHOOTING OF WASHER

List of faults and corrective actions

Faults	Corrective actions
No water flows in to the washing machine	if the power is off or the fuse is burned out.
	if the water supply is cut off or the water pressure is too low
	if the inlet hose is not properly connected and the water tap is opened.
	if the filtering screen of the inlet value is blocked by dirt.
	if the inlet value is malfunctioned (The slight electromagnetic sound is a normal phenomenon when the inlet value is switched on)
No washing operation is taking place	if the "Start / Pause" button is pressed after the power switch is pressed.
	if the power is off or the fuse is burned out.
	if the power support voltage is too low.
	if the water amount not reached to the required water level. (The washer will not work if the water amount does not reach the required water level)
	if it is set to "Delay" washing mode. (It will only start to work until the reservation time is reached.)
No water draining out	if the water drain hose is placed very high.
	if the end of water drain hose is sealed in pond or gully.
	if the internal rubber ring of the drain value is blocked by dirt
No spinning or abnormal noise	if the door lid is closed.
	if the clothes are gathered largely at one side of tub or the load of clothes is excessive.
	if the washer is not placed in a stable condition or it is placed in an inclination state. (The ground is not flat or levelling leg).
	if the motor belt is loose.
The power is cut off.	Is the electric voltage normal?
	Is the washer plugged in? Plug in the electric cord.
The water drains out continuously.	The drain is clogged with coins or pins.
Water does not drain	The drain hose is hung over the drain hose hook.
Water leaks at the water supply side	If the faucet connection is loose, water may leak.
	Check if the rubber packing of the water supply hose is in the right position.
	Is the water supply hose damaged?
	If the water supply is too strong, water may leak.
	Is water leaking from the faucet itself?

Note : During the spinning process, if the clothes are piled at one side of the spin tub, it will be result in the spin tub being unbalanced and may lead to the tub striking the cabinet. When this happens, the machine will immediately detect and correct the imbalance up to three times. If the imbalance is not resolved by the auto-correction feature of the machine, the user has to manually re-distribute the clothes inside the tub to solve the problem.

SPECIFICATION

For models SWMFA70R, SWM-WSFR7, SL-SWMFR72, SWM-FAR75, SL-RFA75, SWM-FATL7R-BB

MAX. MASS OF DRY CLOTH IN kg	SWM-FAR75 SL-RFA75 SWM-FATL7R-BB		7.5 kg
	SWMFA70R SWM-WSFR7 SL-SWMFR72		7.0 kg
POWER CONSUMPTION	WASH	220V~50Hz	480W
DIMENSIONS (mm)			560x575x915(mm)
WEIGHT			35kg
WATER PRESSURE			0.1MPa~0.6MPa
WASHING TYPE			Stirring Type
STANDARD WATER LEVEL	5		60 l
	4		53 l
	3		40 l
	2		29 l
	1		22 l
WATER USAGE			160 l
SPIN SPEED			700 rpm



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